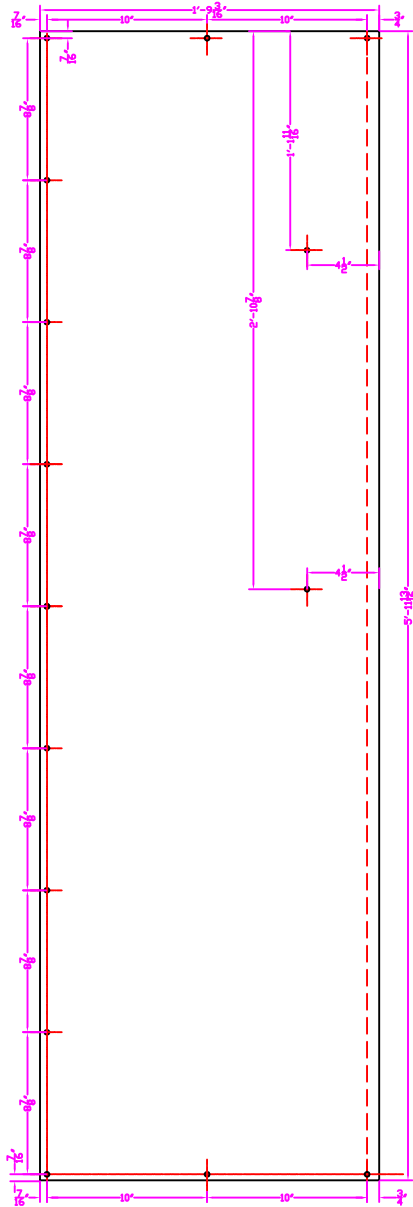


# LEFT PANEL

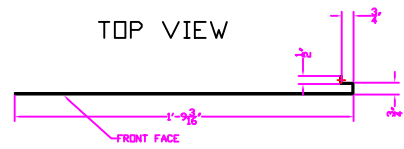
FACE UP - FORMED EDGE DOWN



FORMED EDGE



TOP VIEW



FROM FRONT FACE  
BEND LEFT 90°, LEFT 90°, RIGHT 90°

ALL HOLES  $\frac{5}{16}$ " UNLESS SPECIFIED.  $\frac{3}{16}$ " TAPPED INSERTS IN ALL HOLES ON EDGES (NOT ON FORMED EDGE).

18 GAGE STEEL

SCALE: 1" = 1'